

Environmental, Health, Safety and Security Management System Principles

Ingredion Incorporated strives to be the employer, supplier, neighbor, investment and **Company of Choice** for our many stakeholders. We are committed to working with our stakeholders and to developing and producing quality products safely and sustainably while reducing our impact on the environment. At the heart of our operations are our people and employee involvement is key to the success of our EHSS programs. We have an obligation to protect our people, contractors, visitors and the communities in which we work and live, as well as to continually improve our operations.

We are dedicated to:

- *Understanding the EHSS risks of our operations, setting objectives to control those risks and monitoring performance and progress;*
- *Designing and operating environmentally-sound supply chains that practice pollution prevention, inherently reduce risk, conserve resources and enable us to grow our business in a sustainable manner;*
- *A continuous improvement process to achieve an incident-free work environment and compliance with all applicable EHSS regulations and requirements as authoritatively interpreted and applied; and,*
- *Exploring innovative solutions to reduce the environmental impact of our operations, including the reduction of emissions, spills and releases and waste generation; and water conservation and energy efficiency endeavors.*



James P. Zallie, President & CEO

January 31, 2018

Date